



15K Spindle

INSTALLATION INSTRUCTIONS



**Dexter Axle Replacement, 15000 pound, D15K865, 28682 Bearing,
3984 Bearing, 10-56 Seal.**

1. Cut spindle 1" from center of the existing spindle weld towards the brake flange. (Clean straight cut required)
2. Insert the new Spindle into axle pipe ensuring proper alignment.
3. Completely weld the Spindle to axle pipe around pipe. (Certified Welder Required)